Thursday, 3/13/2008 10:25:29 AM User: **Process Sheet Drawing Name** : RUBBER CUSHION : CU-DAR001 Dart Helicopters Services Customer Job Number : 37971 : 12982 **Estimate Number** : D3595063570 Part Number P.O. Number · D3595 REV A **Drawing Number** : 3/13/2008 S.O. No. : This Issue : NC : N/A Project Number Prsht Rev. : A : SMALL /MED FAB First Issue : 11 Type **Drawing Revision** : 37972 Material Previous Run Due Date : 3/19/2008 Qty: Written By Checked & Approved By New Issue 07-08-07 JLM Verified By: Comment : Est Rev:A **Additional Product** Job Number: Machine Or Operation: Description: Seq. #: Rubber Cushion (per sq ft) D3595 MNEO 805125 1.0290 sf(s) Comment: Qty.: 0.0206 sf(s)/Unit Total: Rubber Cushion (per sq ft) .125" thk-10383 Batch: FLOW WATER JET WATER JET 2.0 Comment: FLOW WATER JET 1-Cut as per Dwg D3595 Dwg Rev: A 08 03 14 Prog Rev:\_A 2-Deburr if necessary INSPECT PARTS AS THEY COME OFF MACHINE 3.0 QC2

08

Each

50 Um:

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8

5.0

SECOND CHECK

(





Comment: SECOND CHECK



PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock Location: X +w

08-03-18

## **Dart Aerospace Ltd**

W/O:			WC	RK ORDER CHANGE	ES				
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No		PAR #:	Fault Catas		NCD: Vac	DOA	7.	Data: (A)	dinalis
Part NO	•	PAR #:	Faun Cate(	Jory:	_			Date: <u>O</u> _ Date: _	-
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DATE	STEP	STEP Description of NC	Corrective Action Section B Initial Action Description			Sign & Verific		Approval	Approval
		Section A	Chief Eng	Chief Eng	Date	Sectio	n C	Chief Eng	QC Inspector
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NOTE: Date & initial all entries

Date:

Thursday, 3/13/2008 10:25:29 AM

User:

Kim Johnston

**Process Sheet** 

. Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: RUBBER CUSHION

Job Number: 37971

Part Number: D3595063570

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21



FINAL INSPECTION/W/O RELEASE





Comment: FINAL INSPECTION/W/O RELEASE

Doglo3

Job Completion



mi 2008/3/18



#### **Dart Aerospace Ltd**

Duitho	WORK ORDER CHANGES  STEP PROCEDURE CHANGE By Date Qty Approval Chief Eng / Prod Mgr QC Inspector								
W/O:		WORK ORDER CHANGES							
DATE	STEP	PR	OCEDURE CHANGE	E	Ву	Date	Qty	Chief Eng /	Approva QC Inspector
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Part No	:	PAR #:	Fault Category:	NCR:	Yes I	No <b>DQ</b>	A:	Date:	<u> </u>
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Vifiti							
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector			
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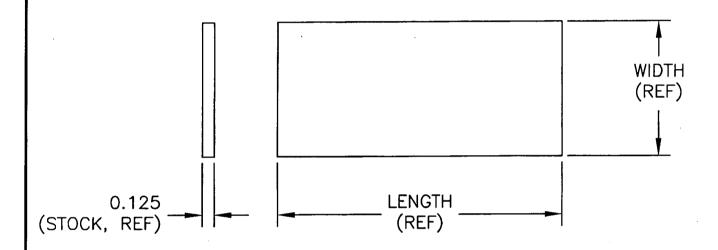
NOTE: Date & initial all entries



	DESIGN PH DRAWN BY			DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA				
	CHECK	(ED ,,,	APPROVED //	DRAWING NO.	REV. A			
		#	th the	D3595	SHEET 1 OF 1			
	DATE			TITLE	SCALE			
	07.0	2.07		RUBBER CUSHION	NTS			
į	Α		07.02.07	NEW ISSUE				



# SPECIFICATION CONTROL DRAWING



SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION **WIDTH LENGTH** 

EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430COPY

RETURN TO ENGINTERING UNCONTROLLED COPY SUBJECT TO AMENDMENT

### NOTES

BLACK NEOPRENE SHEET, 0.125 THICK, 1) MATERIAL:

80 DUROMETER (REF DART SPEC. M-NEO80 +S.1-25)

2) FINISH: NONE

3) ALL DIMENSIONS ARE IN INCHES

4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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DART AEROSPACE LTD	Work Order:	37971
Description: Rubber Cushin	Part Number:	03595063510
Inspection Dwg: D3S9 < Rev: A	•	Page 1 of 1

### FIRST ARTICLE INSPECTION CHECKLIST

FIRST ARTICLE INSPECTION CHECKLIST									
X First Article Prototype									
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments			
0.125	H-0.010	0.128	<b>√</b>		VWN				
0.625	1-1-0.010	0.630	✓		VerN				
5.700	+1-0.010	5.700	<b>V</b>		VerN				
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Date: 08 03 14 Date: 66(3/15) Date: 19									
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A N	lew Issue				KJ/JL	M			